

Configurable Retrofit rotary actuator for rotary valves and butterfly valves

- Torque motor 40 Nm
- Nominal voltage AC/DC 24 V
- Control modulating 2...10 V variable
- Position feedback 2...10 V variable
- Running time motor 35 s





RETRO

# Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
	Power consumption in operation	8 W
	Power consumption in rest position	2.5 W
	Power consumption for wire sizing	11 VA
	Connection supply / control	Terminals 4 mm <sup>2</sup>
	Parallel operation	Yes (note the performance data)
Functional data	Torque motor	40 Nm
	Operating range Y	210 V
	Input Impedance	100 kΩ
	Operating range Y variable	Start point 0.530 V
		End point 2.532 V
	Options positioning signal	Open/close 3-point (AC only)
		Modulating (DC 032 V)
	Position feedback U	210 V
	Position feedback U note	Max. 0.5 mA
	Position feedback U variable	Start point 0.58 V
		End point 2.510 V
	Position accuracy	±5%
	Manual override	with push-button, can be locked
	Running time motor	35 s / 90°
	Running time motor variable	35150 s
	Adaptation setting range	manual (automatic on first power-up)
	Adaptation setting range variable	No action
		Adaptation when switched on
		Adaptation after pushing the gear
		disengagement button
	Override control	MAX (maximum position) = 100%
		MIN (minimum position) = 0% ZS (intermediate position, AC only) = 50%
	Override control variable	MAX = (MIN + 33%)100%
	override control variable	MIX = (MIX + 33%)100% MIN = 0%(MAX - 33%)
		ZS = MINMAX
	Sound power level, motor	60 dB(A)
	Position indication	Mechanically (integrated)
Safety data	Protection class IEC/EN	III, Safety Extra-Low Voltage (SELV)
	Power source UL	Class 2 Supply
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2



GRC24A-MF-TP-R

Safety data	Enclosure	UL Enclosure Type 2	
	EMC	CE according to 2014/30/EU	
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14	
	Certification UL	cULus according to UL60730-1A, UL60730-2-14 and CAN/CSA E60730-1 The UL marking on the actuator depends on	
		the production site, the device is UL-compliant in any case	
	Mode of operation	Туре 1	
	Rated impulse voltage supply / control	0.8 kV	
	Pollution degree	3	
	Ambient temperature	050°C	
	Storage temperature	-4080°C	
	Ambient humidity	Max. 95% RH, non-condensing	
	Servicing	maintenance-free	
Mechanical data	Connection flange	F05/F07	
Weight	Weight	1.9 kg	

## Safety notes

Product

	Ŵ	<ul> <li>This device has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.</li> <li>Outdoor application: only possible in case that no (sea) water, snow, ice, insolation or aggressive gases interfere directly with the device and that it is ensured that the ambient conditions remain within the thresholds according to the data sheet at any time.</li> <li>Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.</li> <li>The switch for changing the direction of rotation may only be operated by authorised specialists. The direction of rotation must not in particular be reversed in a frost protection circuit.</li> <li>The surface temperature between actuator and fitting may not exceed 50°C.</li> <li>The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.</li> <li>Cables must not be removed from the device.</li> <li>The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.</li> </ul>
features		
М	ode of operation	The actuator is connected with a standard modulating signal of 010 V and drives to the position defined by the positioning signal. Measuring voltage U serves for the electrical display of the valve position 0.5100% and as slave control signal for other actuators.

- Parametrisable actuatorsThe factory settings cover the most common applications. Single parameters can be modified<br/>with the Belimo Service Tools MFT-P or ZTH EU.
  - ApplicationFor rotary values and butterfly values with the following mechanical specifications:– ISO 5211: F05 or F07 (hole circle diameter on the flange for mounting the fitting)– ISO 5211: quadratic or flat head spindle head geometry



 Tappet shaft
 The form fit adapter is not included in the scope of delivery (see «Accessories»).

	Image: series of the series	
Simple direct mounting	Simple direct mounting on the rotary valve or butterfly valve with mounting flange. The mounting orientation in relation to the fitting can be selected in 90° steps.	
Manual override	Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked).	
Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.	
High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.	
Home position	carries out an adaptation, which is when the operating range and position feedback adjust themselves to the mechanical setting range. The actuator then moves into the position defined by the positioning signal. Factory setting: Y2 (counter-clockwise rotation).	
Adaptation and synchronisation	An adaptation can be triggered manually by pressing the "Adaptation" button or with the PC- Tool. Both mechanical end stops are detected during the adaptation (entire setting range). Automatic synchronisation after pressing the gearbox disengagement button is configured. The synchronisation is in the home position (0%). The actuator then moves into the position defined by the positioning signal. A range of settings can be adapted using the PC-Tool (see MFT-P documentation)	

# Accessories

Electrical accessories	Description	Туре
	Auxiliary switch 1 x SPDT add-on	S1A
	Auxiliary switch 2 x SPDT add-on	S2A
	Feedback potentiometer 140 Ω add-on	P140A
	Feedback potentiometer 200 Ω add-on	P200A
	Feedback potentiometer 500 Ω add-on	P500A
	Feedback potentiometer 1 k $\Omega$ add-on	P1000A
	Feedback potentiometer 2.8 kΩ add-on	P2800A
	Feedback potentiometer 5 kΩ add-on	P5000A
	Feedback potentiometer 10 k $\Omega$ add-on	P10000A
Mechanical accessories	Description	Туре
	Form fit adapter square 14x14x40 mm (LxWxH)	ZGV-14
	Form fit adapter square 16x16x40 mm (LxWxH)	ZGV-16
	Form fit adapter square 17x17x20 mm (LxWxH)	ZGV-17
	Form fit adapter square 19x19x40 mm (LxWxH)	ZGV-19
	Form fit adapter flat head 14xØ18x33 mm (WxØxH)	ZGF-14
	Form fit adapter flat head 17xØ22x33 mm (WxØxH)	ZGF-17



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Service tools	Description	Туре
	Service Tool, with ZIP-USB function, for parametrisable and communicative Belimo actuators, VAV controller and HVAC performance devices	ZTH EU
	Belimo PC-Tool, Software for adjustments and diagnostics Adapter for Service-Tool ZTH	MFT-P MFT-C
	Connection cable 5 m, A: RJ11 6/4 ZTH EU, B: 6-pin for connection to service socket	ZK1-GEN
	Connection cable 5 m, A: RJ11 6/4 ZTH EU, B: free wire end for connection to MP/PP terminal	ZK2-GEN

## **Electrical installation**

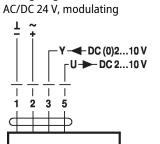


Supply from isolating transformer.

Parallel connection of other actuators possible. Observe the performance data.

Direction of rotation switch is covered. Factory setting: Direction of rotation Y2.

### Wiring diagrams



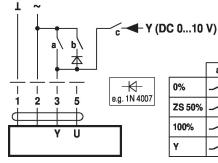
### **Cable colours:** 1 = black

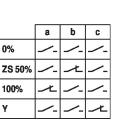
- 2 = red
- 3 = white
- 5 = orange

## Functions

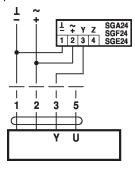
## Functions with basic values (conventional mode)

Override control with AC 24 V with relay contacts

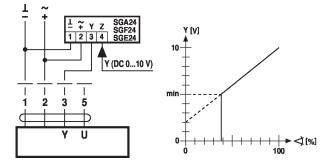




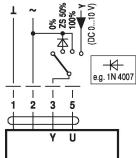
Control remotely 0...100% with positioner SG..



Minimum limit with positioner SG..

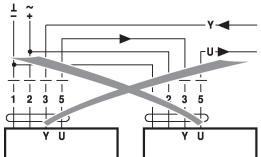


Override control with AC 24 V with rotary switch

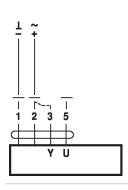




## Follow-up control (position-dependent)



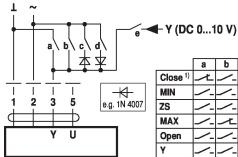
## Functional check



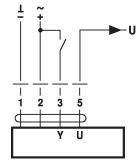
## Procedure

# Functions with specific parameters (parametrisation necessary)

Override control and limiting with AC 24 V with relay contacts

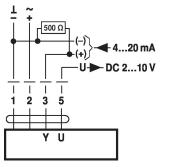


Control open/close



# a b c d e Close 1) MIN ZS MAX -

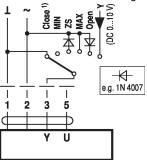
Control with 4...20 mA via external resistor



#### Caution:

The operating range must be set to DC 2...10 V. The 500  $\Omega$  resistor converts the 4...20 mA current signal to a voltage signal DC 2...10 V

Override control and limiting with AC 24 V with rotary switch



1) **Caution:** This function is only guaranteed if the start point of the operating range is defined as min. 0.5 V.



# Operating controls and indicators

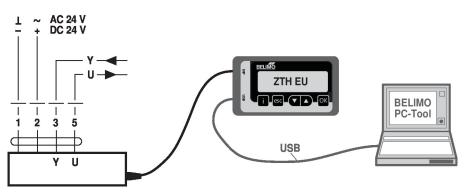
	Direction of rotation switch	
	Switch over: Direction of rotation changes	
Adaption -> 2		
	Push-button and LED display green	
Status	Off: No power supply or malfunction	
4	On: In operation	
	Press Triggers angle of rotation adaptation, followed by standard mode	
	button:	
<b>53</b>	Push-button and LED display yellow	
	Off: Standard mode	
	On: Adaptation or synchronisation process active	
	Press button: No function	
	Coordinan second button	
4	Gear disengagement button	
	Press button: Gear disengages, motor stops, manual override possible	
	Release button: Gear engages, standard mode	
5	Service plug	
·	For connecting parametrisation and service tools	
	Check power supply connection	
	<b>2</b> Off and <b>3</b> On Possible wiring error in power supply	

Service

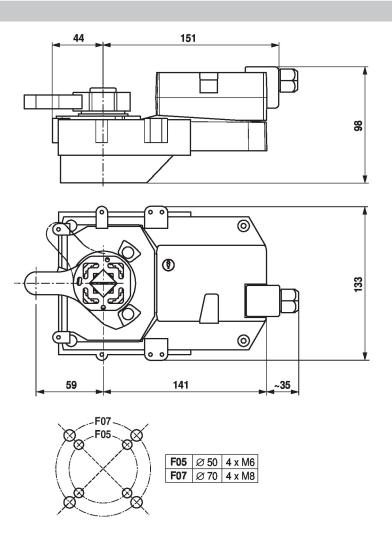
Service tools connection

The actuator can be parametrised by ZTH EU via the service socket. For an extended parametrisation the PC tool can be connected.

Connection ZTH EU / PC-Tool







## **Further documentation**

• General notes for project planning