

Open/close ball valve, 2-way, External thread

- For open and closed cold and warm water systems
- For shut-off functions on the water side and 2-point controls in air-handling units and heating systems.
- for potable water on request
- Air-bubble tight


Type overview

Type	DN	G ["]	kvs [m³/h]	PN
R415	15	1	8.6	40
R420	20	1 1/4	21	40
R425	25	1 1/2	26	40
R432	32	2	32	25
R440	40	2 1/4	32	25
R450	50	2 3/4	49	25

Technical data

Functional data	Fluid	
		Cold and hot water, potable water (on request), water with glycol up to max. 50% vol.
Fluid temperature		-10...100°C
Fluid temperature note		At a fluid temperature of -10...2°C, a valve neck extension is recommended. The allowed fluid temperature can be limited, depending on the type of actuator. Limitations can be found in the respective data sheets of the actuators.
Close-off pressure Δp_s		1400 kPa
Differential pressure Δp_{max}		400 kPa
Differential pressure note		200 kPa for low-noise operation
Leakage rate		air-bubble tight, leakage rate A (EN 12266-1)
Angle of rotation		90°
Pipe connection		External thread according to ISO 228-1
Installation position		upright to horizontal (in relation to the stem)
Servicing		maintenance-free
Materials	Valve body	Nickel-plated brass body
	Body finish	nickel-plated
	Closing element	Stainless steel
	Stem	Stainless steel
	Stem seal	EPDM O-ring
	Seat	PTFE, O-ring Viton
	Grease	Klübersynth VR 69-252N (potable water grade)

Safety notes



- The valve has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- When determining the flow rate characteristic of controlled devices, the recognised directives must be observed.

Product features

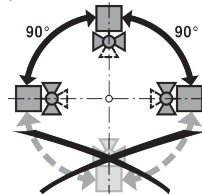
Mode of operation The open/close ball valve is adjusted by a rotary actuator. The rotary actuator is connected by an open/close signal. Open the ball valve counterclockwise and close it clockwise.

Accessories

Electrical accessories	Description	Type
	Stem heating DN 15...50 (20 W)	ZR24-2
Mechanical accessories	Description	Type
	Valve neck extension for ball valve DN 15...50	ZR-EXT-01
	Pipe connector for ball valve DN 15 Rp 1/2"	ZR4515
	Pipe connector for ball valve DN 20 Rp 3/4"	ZR4520
	Pipe connector for ball valve DN 25 Rp 1	ZR4525
	Pipe connector for ball valve DN 32 Rp 1 1/4	ZR4532
	Pipe connector for ball valve DN 40 Rp 1 1/2	ZR4540
	Pipe connector for ball valve DN 50 Rp 2	ZR4550

Installation notes

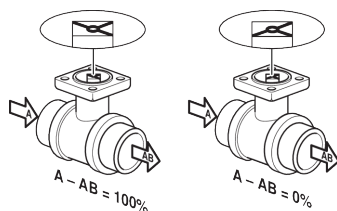
Recommended installation positions The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the stem pointing downwards.



Water quality requirements The water quality requirements specified in VDI 2035 must be adhered to. Belimo valves are regulating devices. For the valves to function correctly in the long term, they must be kept free from particle debris (e.g. welding beads during installation work). The installation of a suitable strainer is recommended.

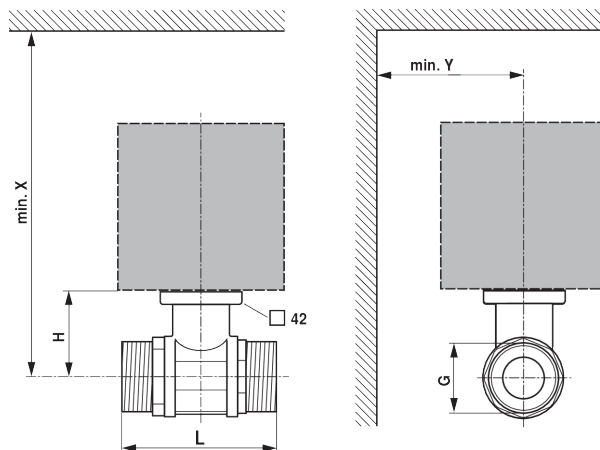
Servicing Ball valves and rotary actuators are maintenance-free. Before any service work on the final controlling device is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow all components to cool down first if necessary and always reduce the system pressure to ambient pressure level). The system must not be returned to service until the ball valve and the rotary actuator have been correctly reassembled in accordance with the instructions and the pipeline has been refilled by professionally trained personnel.

Flow direction The direction of flow, specified by an arrow on the housing, is to be complied with, since otherwise the ball valve could become damaged. Please ensure that the ball is in the correct position (marking on the spindle).



Dimensions

Dimensional drawings



X/Y: Minimum distance with respect to the valve centre.

The actuator dimensions can be found on the respective actuator data sheet.

Type	DN	G ["]	L [mm]	H [mm]	X [mm]	Y [mm]	kg
R415	15	1	74	44	220	90	0.50
R420	20	1 1/4	85.5	46	220	90	0.76
R425	25	1 1/2	84.5	46	220	90	0.77
R432	32	2	102	50.5	230	90	1.2
R440	40	2 1/4	103	50.5	230	90	1.1
R450	50	2 3/4	115.5	56	240	90	2.1

Further documentation

- The complete product range for water applications
- Data sheets for actuators
- Installation instructions for actuators and/or ball valves
- General notes for project planning