

Communicative rotary actuator fail-safe for adjusting dampers with safety function in technical building installations

- Air damper size up to approx. 0.5 m²
- Torque motor 2.5 Nm
- Nominal voltage AC/DC 24 V
- Control modulating, communicative 2...10 V variable
- Position feedback 2...10 V variable
- Conversion of sensor signals
- Communication via Belimo MP-Bus



Technical data

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Nominal voltage	AC/DC 24 V
Nominal voltage frequency	50/60 Hz
Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
Power consumption in operation	2.5 W
Power consumption in rest position	1 W
Power consumption for wire sizing	4 VA
Connection supply / control	Cable 1 m, 4 x 0.75 mm²
Parallel operation	Yes (note the performance data)
Torque motor	2.5 Nm

Functional data

connection supply / control	casic i iii, i x oir s iiiii
Parallel operation	Yes (note the performance data)
Torque motor	2.5 Nm
Torque fail-safe	2.5 Nm
Communicative control	MP-Bus
Operating range Y	210 V
Input Impedance	100 kΩ
Operating range Y variable	Start point 0.530 V End point 2.532 V
Options positioning signal	Open/close
Position feedback U	210 V
Position feedback U note	Max. 0.5 mA
Position feedback U variable	Start point 0.58 V End point 2.510 V
Position accuracy	±5%
Direction of motion motor	selectable with switch L/R
Direction of motion note	Y = 0 V: At switch position 0 (ccw rotation) / 1 (cw rotation)
Direction of motion variable	electronically reversible
Direction of motion fail-safe	selectable by mounting L/R
Manual override	No
Angle of rotation	Max. 95°
Angle of rotation note	adjustable starting at 37% in 2.5% steps (with mechanical end stop)
Running time motor	150 s / 90°
Running time fail-safe	<25 s / 90°
Adaptation setting range	manual
Adaptation setting range variable	No action Adaptation when switched on Adaptation after using the rotation switch
Override control	MAX (maximum position) = 100% MIN (minimum position) = 0% ZS (intermediate position, AC only) = 50%



	Technical data sheet	TF24-MFT
Functional data	Override control variable	MAX = (MIN + 32%)100% MIN = 0%(MAX – 32%) ZS = MINMAX
	Sound power level, motor	50 dB(A)
	Mechanical interface	Universal shaft clamp 612.7 mm
	Position indication	Mechanical
	Service life	Min. 60'000 fail-safe positions
Safety data	Protection class IEC/EN	III, Safety Extra-Low Voltage (SELV)
	Degree of protection IEC/EN	IP42
	EMC	CE according to 2014/30/EU
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Mode of operation	Type 1
	Rated impulse voltage supply / control	0.8 kV
	Pollution degree	3
	Ambient temperature	-3050°C
	Storage temperature	-4080°C
	Ambient humidity	Max. 95% RH, non-condensing
	Servicing	maintenance-free

Safety notes



Weight

Weight

This device has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.

0.68 kg

- Outdoor application: only possible in case that no (sea) water, snow, ice, insolation or
 aggressive gases interfere directly with the device and that it is ensured that the ambient
 conditions remain within the thresholds according to the data sheet at any time.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- Cables must not be removed from the device.
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

Product features

Mode of operation

The actuator moves the damper to the operating position at the same time as tensioning the return spring. The damper is turned back to the fail-safe position by spring force when the supply voltage is interrupted.

Conventional operation:

The actuator is connected with a standard modulating signal of 0...10 V and drives to the position defined by the positioning signal. Measuring voltage U serves for the electrical display of the damper position 0.5...100% and as slave control signal for other actuators.

Operation on Bus:

The actuator receives its digital positioning signal from the higher level controller via the MP-Bus and drives to the position defined. Connection U serves as communication interface and does not supply an analogue measuring voltage.

Converter for sensors

Connection option for a sensor (active sensor or switching contact). The MFT actuator serves as an analogue/digital converter for the transmission of the sensor signal via MP-Bus to the higher level system.

Parametrisable actuators

The factory settings cover the most common applications. Single parameters can be modified with the Belimo Service Tools MFT-P or ZTH EU.

Simple direct mounting

Simple direct mounting on the damper shaft with a universal shaft clamp, supplied with an antirotation device to prevent the actuator from rotating.

Adjustable angle of rotation

Adjustable angle of rotation with mechanical end stops.

High functional reliability

The actuator is overload protected, requires no limit switches and automatically stops when the

end stop is reached.

Home position

The first time the supply voltage is switched on, i.e. at the time of commissioning, the actuator carries out a synchronisation. The synchronisation is in the home position (0%).

The actuator then moves into the position defined by the positioning signal.

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20	S =	
Y = 0	Y = 0	A – AB = 0%
\bigcirc	\bigcirc	V - VD = 0.00

Adaptation and synchronisation

An adaptation can be triggered manually by switching the direction of rotation switch from the left to the right twice within 5s or with the PC-Tool. Both mechanical end stops are detected during the adaptation (entire setting range). Automatic synchronisation after actuating the direction of rotation switch once is programmed. The synchronisation is in the home position (0%).

The actuator then moves into the position defined by the positioning signal.

A range of settings can be adapted using the PC-Tool (see MFT-P documentation)

Accessories

Gateways	Description	Туре
	Gateway MP zu BACnet MS/TP	UK24BAC
	Gateway MP to Modbus RTU	UK24MOD
Electrical accessories	Description	Туре
	Signal converter voltage/current 100 kΩ Supply AC/DC 24 V	Z-UIC
	Positioner for wall mounting	SGA24
	Positioner for built-in mounting	SGE24
	Positioner for front-panel mounting	SGF24
	Positioner for wall mounting	CRP24-B1
Mechanical accessories	Description	Туре
	Actuator arm	AH-TF
	Shaft extension 170 mm Ø10 mm for damper shaft Ø 616 mm	AV6-20
	Ball joint suitable for damper crank arm KH8 / KH10, Multipack 10 pcs.	KG10A
	Ball joint suitable for damper crank arm KH8, Multipack 10 pcs.	KG8
	Damper crank arm Slot width 8.2 mm, clamping range Ø1018 mm	KH8
	Screw fastening kit	SB-TF
	Angle of rotation limiter, with end stop	ZDB-TF
	Form fit adapter 8x8 mm	ZF8-TF
	Mounting kit for linkage operation for flat and side installation	ZG-TF1
	Anti-rotation mechanism 180 mm, Multipack 20 pcs.	Z-ARS180
Service tools	Description	Туре
	Service Tool, with ZIP-USB function, for parametrisable and	ZTH EU
	communicative Belimo actuators, VAV controller and HVAC performance devices	
	Belimo PC-Tool, Software for adjustments and diagnostics	MFT-P
	Adapter for Service-Tool ZTH	MFT-C

Electrical installation



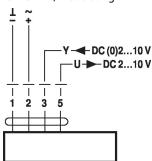
Supply from isolating transformer.

Parallel connection of other actuators possible. Observe the performance data.



Wiring diagrams

AC/DC 24 V, modulating



Cable colours:

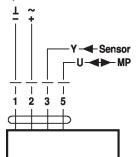
1 = black

2 = red

3 = white

5 = orange

Operation on the MP-Bus



Cable colours:

1 = black

2 = red

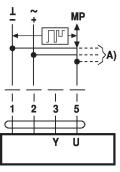
3 = white

5 = orange

Functions

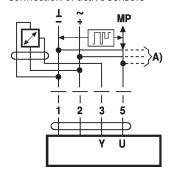
Functions when operated on MP-Bus

Connection on the MP-Bus



A) additional MP-Bus nodes (max. 8)

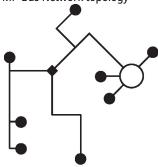
Connection of active sensors



A) additional MP-Bus nodes (max. 8)

- Supply AC/DC 24 V
- Output signal DC 0...10 V (max. DC 0...32 V)
- Resolution 30 mV

MP-Bus Network topology

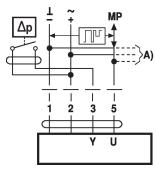


There are no restrictions for the network topology (star, ring, tree or mixed forms are permitted).

Supply and communication in one and the same 3-wire cable

- no shielding or twisting necessary
- no terminating resistors required

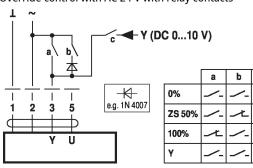
Connection of external switching contact



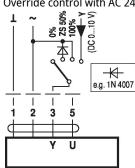
- A) additional MP-Bus nodes (max. 8)
- Switching current 16 mA @ 24 V
- Start point of the operating range must be parametrised on the MP actuator as ≥ 0.5 V

Functions with basic values (conventional mode)

Override control with AC 24 V with relay contacts



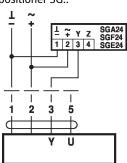
Override control with AC 24 V with rotary switch

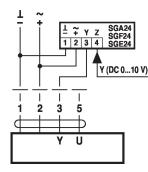


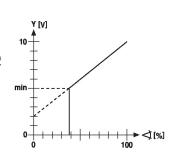


Control remotely 0...100% with positioner SG..

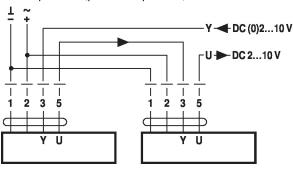
Minimum limit with positioner SG..



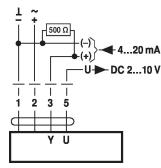




Follow-up control (position-dependent)



Control with 4...20 mA via external resistor



Caution:

The operating range must be set to DC 2...10 V.

The 500 Ω resistor converts the 4...20 mA current signal to a voltage signal DC 2...10 V

Functional check

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Procedure

- 1. Connect 24 V to connections 1 and 2
- 2. Disconnect connection 3:
- with direction of rotation 0:

Actuator rotates to the left

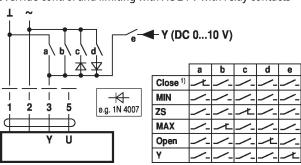
- with direction of rotation 1:

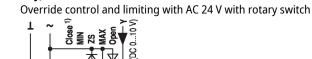
Actuator rotates to the right

- 3. Short-circuit connections 2 and 3:
- Actuator runs in opposite direction



Override control and limiting with AC 24 V with relay contacts

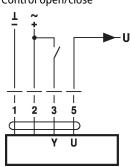


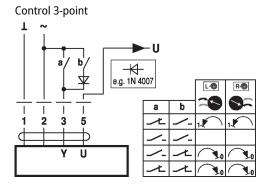


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1) **Caution:** This function is only guaranteed if the start point of the operating range is defined as min. 0.5 V.

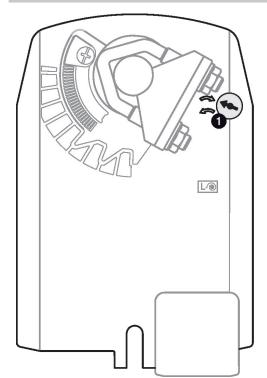








Operating controls and indicators



MP addressing

Move direction of rotation switch in opposite position and backwards (within 4 seconds)

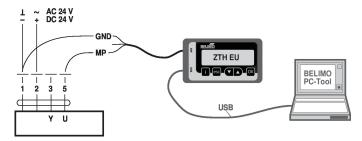
Service

Service tools connection

The actuator can be parametrised by ZTH EU via terminal connection.

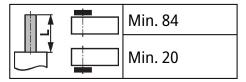
For extended parametrisation the PC tool can be connected.

Connection ZTH EU / PC-Tool



Dimensions

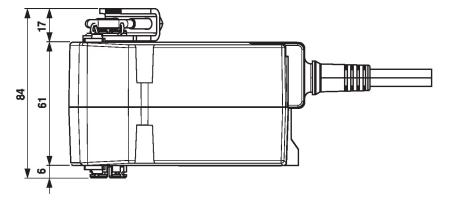
Spindle length

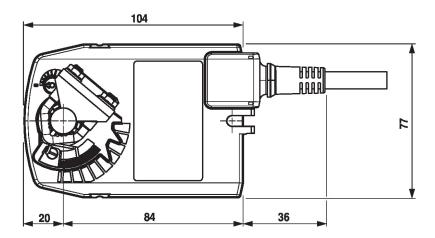


Clamping range

OI	$\Diamond $
612.7	612.7







Further documentation

- Overview MP Cooperation Partners
- Tool connections
- Introduction to MP-Bus Technology

Application notes

• For digital control of actuators in VAV applications patent EP 3163399 must be considered.